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D169-841-013
Job Sheet 186577



Part No: D169-841-013

Job Qty: 5 ea

Part Name: AW169 Upper Cutter Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 1/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 13.10.18 IIN REV:B DD
VERF:JLM IPP REV:C 15.07.03 AS PER CHG002 ech15-595 DD VERF:JLM

Ship Via:

1382

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	1/7/19	1/7/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 09 2019
110	Packaging	5 pcs	1/7/19	1/7/19	0.00	0.00	Packaging1-2		DAS 21 9-89
120	QC	5 pcs	1/7/19	1/7/19	0.00	0.00	QC4		46 JAN 23 2019
125	DC	5 pcs	1/7/19	1/7/19	0.00	0.00	DC		DAS 21 9-89
130	Packaging	5 pcs	1/7/19	1/7/19	0.00	0.00	Packaging3-1		46 JAN 23 2019
140	QC21-FG	5 Ea	1/7/19	1/7/19	0.00	0.00	QC21		46 JAN 23 2019

Part Op 125 - "Photocopy bluefiles per D169-841 Cable Cutter System and create labels per 6F9540V00131 CHG002"
Descriptions: 130 - Identify and pack for shipping as per PPP D169-841-013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4821-1	Windshield Deflector	5 Ea (1 ea)	90-Start up Operation	5063106X/5098376x4
D4822-1	Upper Deflector, LH	5 Ea (1 ea)	90-Start up Operation	F162150V1 504312X1 50894 3343
D4822-2	Upper Right Deflector	5 Ea (1 ea)	90-Start up Operation	F140388X2 5089464X1 5089530
D4840-041	Upper Cutter Assembly	5 Ea (1 ea)	90-Start up Operation	506208X1 5136932X2
D4857-041	Wiper Deflector Assembly	10 Ea (2 ea)	90-Start up Operation	5070779X1 5085980X990
MS27039-1-12	Screw	40 Ea (8 ea)	90-Start up Operation	5124664

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4821-1	5	5	0
	D4822-1	5	8	0
	D4822-2	5	9	0
	D4840-041	5	1	0
	D4857-041	10	12	0
	MS27039-1-12	40	220	0

Part Specifications

Specifications could not be found.

DQA: 

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



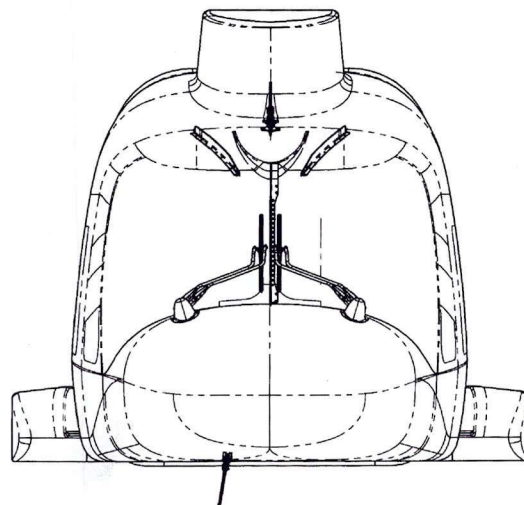
QA Closed: _____

Date: _____

Work Order update only ☐

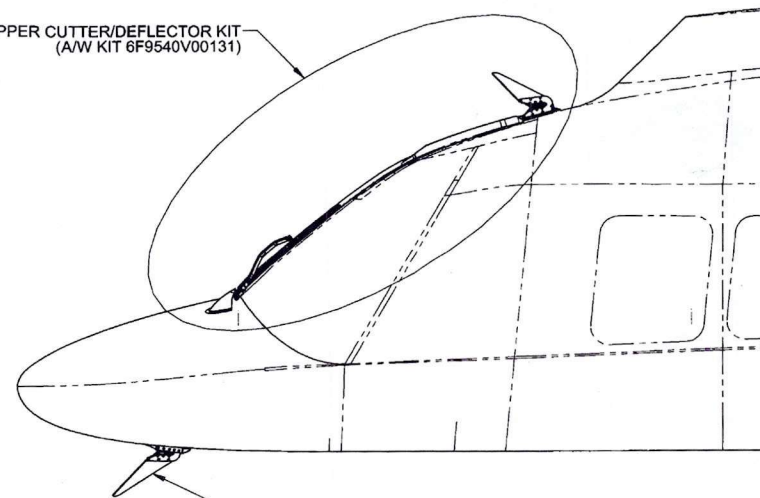
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval			
Description Work Order Deviation				Disposition					
								Completed By	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Sur ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock P ☐ Out of Sequen ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

DART
AEROSPACE
Container No: S146849
Part: D169-841-013
Job No: 186577
Serial No/Batch: S146849
Revision:
Inspector:
Exp Date:
Instructions:
Date: 01/22/19
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D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
	1		D4821-1	WINDSHIELD DEFLECTOR	TBD
	1		D4822-1	UPPER DEFLECTOR LH	TBD
	1		D4822-2	UPPER DEFLECTOR RH	TBD
	1		D4840-041	UPPER CUTTER ASSY	TBD
	2		D4857-041	WIPER DEFLECTOR ASSY	TBD
	8		MS27039-1-12	SCREW	N/A
	TBD		TBD	FASTENERS	N/A
		1	D4842-041	LOWER CUTTER ASSY	TBD
		5	MS21042L08	LOCKNUT	N/A
		5	MS27039-0824	SCREW	N/A
		10	NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN A8-1) (ZN B6-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO. IIN-D169-841	
MFG. APPR.	JLM		
APPROVED	WM	TITLE AW169 CABLE CUTTER SYSTEM	
DE APPR.	DS		
DATE	15.06.12	REV. D	SHEET 1 OF 2
		SCALE	NTS

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